Section 1: Chemical Product and Company Information

1.1 Product Identifier
   Common Name: Microgrit Silicon Carbide
   Trade Name: Microgrit SIC, Microgrit GC, Microgrit PG

1.2 Relevant Identified Uses of the Substance or Mixture and Uses Advised Against
   Product Use: Free abrasive machining and lapping
   Uses Advised Against: None identified

1.3 Details of the Supplier of the Substance or Mixture
   Manufacturer/Supplier: Micro Abrasives Corporation
   Address: 720 Southampton Road, P.O. Box 669, Westfield, MA 01085
   Tel: 413-562-3641, Fax: 413-562-7409
   European Contact: Pieplow & Brandt GmbH, Postfach 1431, Henstedt-Ulzburg, Germany D24558
   Contact: Axel Brandt, PH: +49 4193 880 84 0

1.4 Emergency Telephone Number
   In United States, Canada, Puerto Rico, and the U.S. Virgin Islands: 1 (800) 255-3924
   Outside the United States: +01 or +001 (813) 248-0585 (Call collect if necessary)
   In China: (020) 84616908, Contact Person: Mr. Jacky Cheng
   Email: SDS@microgrit.com
   Website: www.microgrit.com
   SDS Date of Preparation/Revision: March 02, 2015

Section 2: Hazards Identification

2.1 Classification of the Substance or Mixture
   EU CLP Classification (1272/2008): Not classified as hazardous
   EU Classification (1999/45/EC): Not classified as dangerous
   GHS Classification: Not classified as hazardous
   US OSHA Classification (29CFR1910.1200): Not classified as hazardous
   Refer to Section 16 for Full Text of EU Classes and R Phrases

2.2 Label Elements:
   Not Hazardous in accordance with the Globally Harmonized System for the Classification and Labeling of Chemicals (GHS)

Supplemental Labeling: Prolonged exposure to elevated noise levels during operations may affect hearing. A greater hazard, in most cases, is the exposure to the dust/fumes from the material or paint/coatings being processed. Most of the dust generated during abrasive processing is from the base material or coatings and the potential hazard from this exposure must be evaluated. This dust may present a fire or dust explosion hazard and may present a serious health hazard.

2.3 Other Hazards: None identified
Section 3: Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS Number/ EINECS Number.</th>
<th>Amount</th>
<th>EU/GHS Classification (1272/2008)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon Carbide</td>
<td>409-21-2 / 206-991-8</td>
<td>100%</td>
<td>Not Hazardous</td>
</tr>
</tbody>
</table>

Refer to Section 16 for Full Text of EU/GHS Classes and R Phrases/H Statements if applicable

Section 4: First Aid Measures

4.1 Description of First Aid Measures

First Aid

**Eyes:** Remove contact lenses if present and easy to do. Flush eyes thoroughly with large amounts of water, holding eyelids open. If irritation persists, seek medical attention.

**Skin:** Wash skin with soap and water. If irritation or other symptoms develop, seek medical attention.

**Ingestion:** Do not induce vomiting. Rinse mouth with water. Seek medical attention if large amount is swallowed or if you feel unwell.

**Inhalation:** Move person to fresh air. If breathing is difficult, have qualified personnel administer oxygen. Seek medical attention if irritation or other symptoms persist.

See Section 11 for more detailed information on health effects.

4.2 Most Important symptoms and effects, both acute and delayed: Dust may cause eye and respiratory irritation. Prolonged inhalation of high concentration of dust may cause adverse effects on the lungs. Exposure to dust generated from processing the base material or coatings may present additional health hazards.

4.3 Indication of any immediate medical attention and special treatment needed: Immediate medical attention should not be required.

Section 5: Fire Fighting Measures

5.1 Extinguishing Media: Use any media that is suitable for the surrounding fire.

5.2 Special Hazards Arising from the Substance or Mixture: This product is not flammable or combustible; however, consideration must be given to the potential fire/explosion hazards from the base material being processed. Many materials create flammable/explosive dusts or turnings when ground.

5.3 Advice for Fire-Fighters: Wear positive pressure self-contained breathing apparatus and full protective clothing for fires involving chemicals.

Section 6: Accidental Release Measures

6.1 Personal Precautions, Protective Equipment and Emergency Procedures: Wear appropriate respirator and protective clothing as needed to avoid eye contact and inhalation of dust.
6.2 Environmental Precautions: Avoid contamination of water supplies and environmental releases. Report spills as required to authorities.

6.3 Methods and Material for Containment and Cleaning Up: Carefully collect dry material, avoiding the creation of airborne dust. Place in a suitable container for disposal.

6.4 Reference to Other Sections:
Refer to Section 13 for disposal information and Section 8 for protective equipment.

Section 7: Handling and Storage

7.1 Precautions for Safe Handling:
Avoid breathing dust. Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wear suitable gloves, eye protection and appropriate protective clothing according to the operation. Wash thoroughly after handling. Consider potential exposure to components of the materials or coatings being processed. Refer to OSHA’s substance specific standards for additional work practice requirements where applicable.

7.2 Conditions for Safe Storage, Including any Incompatibilities: No special storage required.

7.3 Specific end use(s):
   Industrial uses: Abrasive
   Professional uses: None identified

Section 8: Exposure Controls / Personal Protection

8.1 Control Parameters:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>US OEL</th>
<th>EU IOEL</th>
<th>German OEL</th>
<th>China OEL</th>
<th>Biological Limit Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon Carbide</td>
<td>5 mg/m3 TWA (respirable), 15 mg/m3 TWA (total dust)</td>
<td>None Established</td>
<td>None Established</td>
<td>4 mg/m3 TWA (respirable) 8 mg/m3 TWA (total dust)</td>
<td>None Established</td>
</tr>
</tbody>
</table>

DNEL: None established
PNEC: None Established

8.2 Exposure Controls:
Recommended Monitoring Procedures: None identified.

Appropriate Engineering Controls: Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

Personal Protective Measures

Respiratory Protection: Not necessary unless workplace concentrations of hazardous constituents exceed the exposure limits. If the exposure levels are excessive and irritation or other symptoms are experienced, an approved respirator should be worn. Respirator selection and use should be based on contaminant type, form and concentration. Follow OSHA 1910.134 and ANSI Z88.2 or other applicable regulations and standards and good Industrial Hygiene practice.

Eye Protection: Use safety glasses with side shields or goggles.
Skin Protection: Protective gloves recommended to avoid skin abrasion when handling. Wear protective clothing as required to avoid skin contact when handling.

Other protection: Hearing protection recommended if operation is noisy.

## Section 9: Physical and Chemical Properties

### 9.1 Information on basic Physical and Chemical Properties:

**Appearance and Odor:** Green to black solid (crystals), odorless.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solubility in Water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>3.2</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability(solid/gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive Limits</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>None</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting Point</td>
<td>2700 °C (4892°F) sublimes</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>None</td>
</tr>
</tbody>
</table>

### 9.2 Other Information: None

## Section 10: Stability and Reactivity

### 10.1 Reactivity: Not reactive under normal conditions of use and storage.

### 10.2 Chemical Stability: Stable.

### 10.3 Possibility of Hazardous Reactions: None known.

### 10.4 Conditions to Avoid: None known.

### 10.5 Incompatible Materials: None known.

### 10.6 Hazardous Decomposition Products: None known. Dust from abrasive processing could contain potentially hazardous components of the base material being processed or coatings applied to the base material.

## Section 11: Toxicological Information

### 11.1 Information on Toxicological Effects:

**Potential Health Hazards**

Inhalation: Breathing dust may cause irritation to the nose, throat and upper respiratory tract.

Skin Contact: May cause abrasive skin irritation.

Eye Contact: May cause abrasive irritation and injury.

Ingestion: Not toxic. Swallowing may cause gastrointestinal disturbances.
**SAFETY DATA SHEET**
**Microgrit Silicon Carbide**

**Chronic Health Effects:** Prolonged inhalation of respirable dust may cause adverse lung effects. Most of the dust generated during abrasive processes is from the base material being processed and the potential hazard from this exposure must be evaluated.

**Acute Toxicity Values:**
Silicon Carbide: LD50 oral rat >2,000 mg/kg; LD50 dermal rabbit >2,000 mg/kg; No signs of acute toxicity in animal inhalation studies.

**Skin corrosion/irritation:** No skin changes were observed in a dermal toxicity study.

**Eye damage/irritation:** No data available for this product. Not expected to be a chemical eye irritant. Eye contact may result in abrasive irritation and injury.

**Respiratory Irritation:** No chemical irritation expected.

**Skin Sensitization:** No data available for the product. Not expected to be a skin sensitizer based on human experience.

**Respiratory Sensitization:** No data available. Not expected to be a respiratory sensitizer based on human experience.

**Germ Cell Mutagenicity:** This product is not expected to present a risk of genetic damage. Negative in a bacterial reverse mutation assay.

**Carcinogenicity:** Silicon carbide is not listed as a carcinogen or potential carcinogen by ACGIH, IARC, NTP, OSHA or the EU CLP. Granular silicon carbide was not carcinogenic in an intraperitoneal study with rats.

**Developmental / Reproductive Toxicity:** No specific data is available; however, this product is not expected to present a risk of adverse reproductive or developmental toxicity.

**Specific Target Organ Toxicity (Single Exposure):** No specific data is available.

**Specific Target Organ Toxicity (Repeated Exposure):** No increased mortality or cancer morbidity was observed an epidemiological study of abrasive workers exposed to silicon carbide. Silicon carbide did not cause adverse effects on the lungs of rats exposed by inhalation at a concentration of 20 mg/m3.

---

**Section 12: Ecological Information**

No adverse effects on aquatic organisms are expected. However, consideration must be given to potential environment effects of the base material being processed.

**12.1 Toxicity:** No data available. Silicon carbide is an inert, insoluble material. No adverse effects on aquatic organisms are expected.

**12.2 Persistence and degradability:** Biodegradation is not applicable to inorganic substances.

**12.3 Bioaccumulative Potential:** No data available.

**12.4 Mobility in Soil:** No data available.

**12.5 Results of PVT and vPvB assessment:** None required.

**12.6 Other Adverse Effects:** None known.

---

**Section 13: Disposal Considerations**

**13.1 Waste Treatment Methods:**
Dispose in accordance with all local, state and national regulations. Local regulations may be more stringent than regional and national requirements. It is the responsibility of the waste generator to determine the toxicity and physical
SAFETY DATA SHEET  
Microgrit Silicon Carbide

characteristics of the material to determine the proper waste identification and disposal in compliance with applicable regulations

---

**Section 14: Transport Information**

<table>
<thead>
<tr>
<th></th>
<th>14.1 UN Number</th>
<th>14.2 UN Proper Shipping Name</th>
<th>14.3 Hazard Class(s)</th>
<th>14.4 Packing Group</th>
<th>14.5 Environmental Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>US DOT</td>
<td>None</td>
<td>Not Regulated</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Canadian TDG</td>
<td>None</td>
<td>Not Regulated</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>EU ADR/RID</td>
<td>None</td>
<td>Not Regulated</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>IMDG</td>
<td>None</td>
<td>Not Regulated</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>IATA/ICAO</td>
<td>None</td>
<td>Not Regulated</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

**14.6 Special Precautions for User:** None identified

**14.7 Transport in Bulk According to Annex II MARPOL 73/78 and the IBC Code:** Not determined

---

**Section 15: Regulatory Information**

**15.1 Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture**

**INTERNATIONAL INVENTORIES**

**US EPA Toxic Substances Control Act (TSCA) Status:** All of the components of this product are listed on the TSCA inventory or exempt.

**Australia:** All of the components in this product are listed on the Australian Inventory of Chemical Substances (AICS) or exempt.

**Canadian Environmental Protection Act:** All of the components in this product are listed on the Domestic Substances List (DSL) or exempt.

**China:** All of the components in this product are listed on the Inventory of Existing Chemical Substances in China (IECSC) or exempt.

**European Union:** All the components in this product are listed on the EINECS inventory or exempt.

**Japan:** All of the components in this product are listed on the Japanese Existing and New Chemical Substances (ENCS) inventory or exempt.

**Korea:** All of the components in this product are listed on the Korean Existing Chemicals List (KECL) or exempt.

**New Zealand:** All of the components in this product are listed on the New Zealand Inventory of Chemicals (NZIoC) or exempt.

**Philippines:** All of the components of this product are listed on the Philippines Inventory of Chemicals and Chemical Substances (PICCS) or exempt.
Taiwan: All of the components of this product are listed on the National Existing Chemical Inventory (NECI) in Taiwan or exempt.

**United States Regulations**

**EPA SARA Regulations:**
SARA 311/312 Hazard Categories:
- N – Fire Hazard
- N – Sudden Release of Pressure
- N – Reactivity
- N – Acute Health
- N – Chronic Health

SARA 313: This contains the following chemicals above deminimus concentrations subject to the notification or reporting requirements of SARA 313: None

CERCLA Section 103: This product is not subject to CERCLA release reporting. Many states have more stringent spill reporting requirements. Report spills in accordance will all applicable regulations.

**RCRA Status:** This product, as sold, is not regulated under RCRA as a hazardous waste.

**State Requirements**

**California Proposition 65:** This product contains the following chemical known to the State of California to cause cancer: None

- **Connecticut Carcinogen Substances:** None listed.
- **Florida Essential Chemical List:** None listed
- **Maine Chemicals of High Concern:** None listed
- **Massachusetts Right To Know List:** Silicon Carbide
- **Michigan Critical Materials List:** None listed
- **Minnesota Hazardous Substances:** Silicon Carbide
- **New Jersey Right To Know Hazardous Substances List:** Silicon Carbide
- **New York List of Hazardous Substances:** None listed
- **Ohio Extremely Hazardous Substances List:** None Listed
- **Pennsylvania RTK Hazardous Substance:** Silicon Carbide
- **Rhode Island Hazardous Substances List:** Silicon Carbide
- **Washington Persistent Bioaccumulative Toxins:** None listed
- **Wyoming Process Safety Management – Highly Hazardous Chemicals:** None listed

**German Regulations**

**Substances Hazardous to Water (WGK):** WGK I

**European Union**

**Regulation (EC) 1907/2006 REACH Article 59(1), Candidate List:** None listed

---

**Section 16: Other Information**

<table>
<thead>
<tr>
<th>NFPA RATING (NFPA 704)</th>
<th>FIRE: 0</th>
<th>HEALTH: 1</th>
<th>INSTABILITY: 0</th>
</tr>
</thead>
<tbody>
<tr>
<td>HMIS RATING</td>
<td>FIRE: 0</td>
<td>HEALTH: 1</td>
<td>PHYSICAL HAZARD: 0</td>
</tr>
</tbody>
</table>

**EU and GHS Classes and Risk Phrases and Hazard Statements for Reference (See Sections 2 and 3):**
None
SAFETY DATA SHEET
Microgrit Silicon Carbide

SDS Revision History: Converted to GHS format. All sections revised.
SDS Date of Preparation: 3/02/15
Date of last revision: 03/02/15

This above information is believed to be correct but does not propose to be all inclusive and shall be used only as a guide. MicroAbrasives Corporation shall not be held liable for any damage resulting from handling or from contact with the above product. This information relates only to the product designated herein and does not relate to its use in combination with any other material or process.